

**In the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Canceled).
2. (Canceled).
3. (Canceled).
4. (Canceled).
5. (Canceled).
6. (Canceled).
7. (Canceled).
8. (Canceled).
9. (Canceled).
10. (Canceled).
11. (Canceled).
12. (Previously Presented) The method of claim 20, further comprising the step of embedding at least one insert of a material harder than bone in the plastic material.

13. (Previously Presented) The method of claim 12, wherein the at least one insert is fully embedded in the plastic material.
14. (Canceled).
15. (Currently Amended) The aneillary rasp as recited in claim 21, wherein said aneillary rasp also comprises at least one insert of a material which is harder than bone, said at least one insert being at least partly embedded in said plastic material.
16. (Currently Amended) The aneillary rasp as defined in claim 15, wherein said at least one insert is fully embedded in said plastic material.
17. (Currently Amended) The aneillary rasp as defined in claim 15, wherein said at least one insert is a metal.
18. (Currently Amended) The aneillary rasp as defined in claim 16, wherein said at least one insert is a metal.
19. (Currently Amended) The aneillary rasp as defined in claim 21, wherein said aneillary rasp comprises a part of a shape memory material harder than said plastic material.
20. (Currently Amended) A method for manufacturing ~~an aneillary a rasp~~ used to remove bone for removing a part of a bone from the bone, comprising the steps of:
  - providing a body having the shape of ~~an aneillary a rasp~~ and comprising ~~a part made of a plastic material which is to come into contact with bone to be removed, said part being adapted to remove the bone when said aneillary is used to remove the bone~~ protrusions made of a plastic material which are to come into contact with the part of the bone

and to rasp it from the bone when said rasp is used to remove the part of the bone; and

exposing said plastic material to  $\beta$  or  $\gamma$  rays, so that after this exposition, said plastic material is hard enough to remove the part of the bone from the bone when said ~~ancillary~~ rasp is used, and when said ~~ancillary~~ rasp is put into an autoclave at at least 137°C, said ~~ancillary~~ rasp deteriorates itself and cannot be used anymore.

21. (Currently Amended) ~~An ancillary~~ A rasp for removing a part of a bone from the bone, comprising ~~a part~~ protrusions made of a plastic material which is are to come into contact with the part of the bone to be removed and to rasp it from the bone, ~~said part being adapted to remove the bone when said ancillary is used~~, said plastic material being hard enough ~~to remove bone for this removal~~ when said ~~ancillary is used~~, and when said ~~ancillary~~ rasp is put into an autoclave at at least 137°C, said ~~ancillary~~ rasp deteriorates itself and cannot be used anymore.